## Preliminary Procedure Guidelines on Quality Control of (Medical) Software in Nuclear Medicine

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#### <u>General</u>

#### 1. Introduction

Software used in Nuclear Medicine can be a regulated medical device just as a gamma camera is, simply because both are regulated by the European Community Medical Device Directive (Directive 93/42/EEC). Explicitly it is amended in Directive 2007/47/ EC to clarify that medical software is a medical device; guidance herein and examples can be easily found as not all software used in healthcare has to be regarded as medical software.

If classified as medical software, both manufacturer and user have to ensure that the software complies to requirements and functional needs of the department prior to use in patient diagnosis or therapy. Validation requirements of software by the manufacturer can be found both in CE and FDA directives. Validation of both general purpose (text editor, spreadsheet, etc) and medical software for the user is less obvious. It implies more than testing: it should define responsibilities, describe a software lifecycle, its intended use and documentation thereof, incorporate procedures to minimize risk, and have focus on maintenance and configuration updates. In short the user must ensure the use of the software as good practice and - not in itself - acknowledge it as a source of increased risk to patient diagnosis, therapy or even patient safety on the department.

#### 2. Scope of software as a medical device in Nuclear Medicine

For use in Nuclear Medicine relevant distinction from the Medical Device Directive can be made between "in vitro diagnostic medical device", "active device for diagnosis" and "active therapeutic device". Software incorporated (embedded) in medical devices is outside the scope of this procedure but can be part of the other chapters regarding the "devices". Stand alone software for general purposes is not a medical device when used in a healthcare setting. When used clinically, however, the user has to ensure the performance of the (home made) software, being his full responsibility. This has long been a topic in nuclear medicine. The following table summarizes software often used in Nuclear Medicine departments, according to European legislation.

Software device	Medical	type	class	Remark
Patient planning	No			
Patient dosimetry	Yes	In vitro diagnostic		
Image acquisition	Yes	Active diagnosis	lla	Part of other device not necessarily incorporated
Image processing	Yes	Active diagnosis	lla	
Image report/display	Yes	Active diagnosis	lla	
ECG interpretation	Yes	Active therapeutic	llb	Can also be incorporated in the medical device
Speech recognition	Yes	Active diagnosis	lla	
Information systems (RIS)	No			
PACS	No			Unless e.g data compression is involved
EPR	No			Except active diagnosis modules within EPR
Interfacing modules (ex- change of information between two or more)	Yes			If a medical soft- ware module or medical device is involved
Telemedicine systems	No			
General purpose	No			
Home Made	Yes/No			Outside this scope

#### Table 1. "Medical" classification of typical software used in Nuclear Medicine

The CE classification (class in Table 1) prescribes the precautions the manufacturer has to make before marketing the product and is related to patient risk involved with the medical software use.

#### 3. Requirements and functional specifications

As "apparatus", medical devices (hardware) have specifications from the manufacturer that can be checked at acceptance. This is however not as obvious the case for medical software. Apart from hardware and software specifications, the intended use and functionality of the software have to be considered. Therefore possibly all user scenarios of the software's intended use, should be formulated as user requirements. They are of major importance for the implementation of the software in the hospital environment, at acceptance and during life time of the software use. Functional specifications of the medical software application should also be formulated and documented. The goal of user requirements and functional specifications differ. Basic goals of the user requirements are to impose constraints on design and implementation :

- the software configuration conforms to its intended use
- the clinical use is effective and efficient
- risks are mitigated
- the risks involved are acceptable compared to benefits
- law and (national) regulations enforced are met

whereas functional specifications of a software application also involves addressing method references and clear predictions of outcome or handling. Formulation of user scenarios is helpful to describe basic goals of user interaction with the software :

- patient outcome (diagnostic or therapeutic performance) is the same or better than before
- department workflow is adequate for software use
- the use of the software is familiar
- the hospital environment is interoperable (compatible) with the software

User requirements of software can easily be the same for two departments, whereas the functional specifications might differ. Typically the IHE (Integrating the Healthcare Enterprise) is a platform that helps specifying functionality from a user point of view. IHE profiles are common in Radiology practice. If IHE functionality is in full compliance with user scenarios (use cases) these profiles can be stated in user requirements and acceptance can be derived from IHE Connectathon results. Otherwise functionality should be tested by the user based on specific scenarios and functional tests (see appendix II for examples).

#### 4. Risks involved in (medical) software use

As already noted, the risk related to software use within healthcare is in itself not a criterion for its qualification as a medical device or not. Software which is intended to create or modify medical information is, however, qualified as a medical device.

The risk of software malfunction in both general purpose and medical software use is defined in various software validation tools. Risk assessment tools used for processes or medical devices can also be applied to software, such as the Healthcare Failure Mode and Effect Analysis (HFMEA), or the well known Good Automated Manufacturing Practice (GAMP as used in Pharmacy). In the following table the category indicates the risk involved with the software use. Not surprisingly, validation of high category (medical) software takes more effort.

Category	GAMP	Description	Examples
1	IT infrastructure	Operating systems Databases Office applications Anti-Virus tools	PACS / RIS
2	No longer used		
3	Non-configured software	Off-the shelf products Software with default configuration	Patient dosimetry Image acquisition Image display ECG interpretation Speech recognition EPR
4	Configured software	Configuration of specific processes Configuration with ven- dor-supplied scripting	Image processing Interfacing modules (dicom mpps, HL7)
5	Custom software	Developed to meet com- pany regulations Internal application ma- cro's High inherent risk of soft- ware use (e.g. ROI's)	Some image processing modules

*Table 2:* Risk categories, from low to high, of (medical) software products in Nuclear Medicine by GAMP

In the ECRI Institute top 10 of risks involved in health technology 2014, both data integrity failures in EHR and other Health IT systems as well as neglecting change management for networked devices are present, which clarifies the risks involved with the presence or absence of interfacing modules.

Apart from these risks in Nuclear Medicine, all quantitative software packages have to be considered as category 4 or 5 according to GAMP and should be addressed accordingly with user requirements and functional specifications. Software use in default settings represents less risk, like non-quantitative software use.

#### 5. The adjustment of (medical) software

Adjustment of medical software has to be considered in the following cases

- acceptance
- undefined user / administration roles to change configuration settings
- addition or change of procedures
- updates / upgrades (bug fixes)

- updates / upgrades (bug fixes) of interface modules or other connected software
- addition or change of connected hardware
- multi-vendor environment

#### 6. Selection of tests and frequency

Although software Quality control is not new to nuclear medicine, its scope is underestimated. In order to improve this situation the following procedure is suggested.

- User requirements and functional specifications are made for every application in use in the department
- In a risk strategy approach, user risks of the applications are defined, as well as the use of various interface modules
- A Quality Control procedure is introduced in the department to perform user (test) scenarios and measure and minimize risks involved in these procedures

An approach from high to low risk user scenarios of the applications will perform best. To test the user scenarios, specific tests are considered and their frequency should be selected. These specific tests should either confirm user requirements or assess risks involved in software usage by functional testing. Examples can be found in the appendix I and II.

#### 7. Software and system integration

Basically no other procedures for software control are needed for interface modules. Consideration should be on the "experts" that need to be consulted. An example of integration with a clinical document system can be found in http://www.himss.org/ASP/ topics\_FocusDynamic.asp?faid=295.

#### 8. Archiving and log book

All results of software Quality Control should be documented. At acceptance, the user requirements, the results of the risk assessment, and functional tests performed should be documented and archived also.

#### 9. Miscellaneous

By defining and documenting user requirements, performing a risk assessment and functional tests, quality control of the software is suggested. As quality control of software is relatively new and therefore in many aspects also new to the field of nuclear medicine, enclosed protocols form a means to objectively improve total quality of service. Not new to the field of nuclear medicine however, is the fact that experience over the last 20 years or so, induced a workflow were numerical results of patient studies were related to visual patient outcome, all this in a controlled process of combining professional experience in a multi expertise setting. By the way the patient workflow is structured, a department may and can choose when and how to implement procedures suggested.

#### 10. Abbreviations

CE :

Conformite Europeene, CE mark, only medical devices with this mark may be used in Europe (exception can be made only under strict legislation), see : http://ec.europa.eu

Dicom : ECRI Institute :	Digital Image Communications in Medicine, see : www.dicom.nema.org A Federal Patient Safety Institute that delivers research information, advice and safety alerts
EPR :	Electronic Patient Record
EHR :	Electronic Health Record
FDA :	Food Drug Agency, see : www.fda.gov
HFMEA:	Healthcare Failure Mode Effect Analysis, see : www.patientsafety.va.gov/
	professionals/onthejob/hfmea.asp
GAMP :	Good Automated Manufacturing Practice, see :
	www.ispe.org/gamp-good-practice-guides
HIMMS:	Healthcare Information and Management Systems Society, see :
	www.himms.org
HIS :	Hospital Information System
HL7 :	Health Level 7, a non-profit organization developing a framework and
	related standards for the exchange of electronic health information, see:
	www.hl7.org
HL7 ADT :	HL7, Admission, Discharge & Transfer messages, typically used when
	two patient id numbers refer to the same patient (merge) and when the
	patient name changes (e.g. marriage)
IAEA :	International Atomic Energy Agency
IHE :	Integrating the Healthcare Enterprise, an initiative of both professionals
	and industry to improve the way computer systems in healthcare share
	information, see : www.ihe.net
Interface Module :	Software module in between two or more software applications / devices,
	to exchange data of specific type and format, e.g. HL7 messages from the
	HIS to the PACS, Dicom messages from a modality to the RIS or PACS
IPEM :	Institute of Physics and Engineering in Medicine, a SIG about NM
	software quality group reports on software quality
MDD :	Medical Device Directive, European legislation that every European
	member state has to adapt in its own legislation
PACS :	Picture Archiving and Communication System
RIS :	Radiology Information System
Speech	
Recognition:	Software application that transforms spoken words into computer text

#### 11. Literature

- Guidelines on the qualification and classification of stand alone software used in healthcare within the regulatory framework of medical devices, European Commission DG Health and Consumer, MEDDEV 2.1/6 January 2012.
- General Principles of Software Validation; Final Guidance for Industry and FDA Staff October 24, 2007, see : www.fda.gov.
- Validation Procedures of Software Applied in Nuclear Instruments, Proceedings of a technical meeting in Vienna, 20-23 November 2006, IAEA-TECDOC-1565.
- Quality assurance of medical software, Journal Med. Eng. Technology, Cosgriff PS, 1994 Jan-Feb; 18(1); 1-10, see : www.ipem.ac.uk.
- IHE Radiology Technical Framework Supplement 2007-2008, Nuclear Medicine Image Profile NMI with

Cardiac Option.

- HFMEA, see : www.patientsafety.va.gov/professionals/onthejob/hfmea.asp
- GAMP, see : www.ispe.org/gamp-good-practice-guides.
- Top 10 Health Technology Hazards for 2014 (adapted from Health Devices vol. 42 issue 11), November 2013, see : www.ECRI.org.
- Integrating Medical Devices with clinical document systems: a quick start quide, developed by the HIMSS, see : http://www.himss.org/ASP/topics\_FocusDynamic.asp?faid=295.

#### **User Requirement Specification**

#### 1. Introduction and rationale

User requirements must be formulated SMART (Specific, Measurable, Acceptable, Realistic, Time). They should describe to what performance, engineering and quality standards the software should match. Generally, software requirements will be part of the hospital ICT governance structure; department standards should be added to these requirements.

#### 2. Frequency

At acceptance and at updates or upgrades of the software product or interfaced software applications, depending on the update or upgrade specifications.

#### 3. Method

Software requirements specification is simply a list of all that is needed for project development, and should therefore result from a project team from both manufacturer and customer. An example of requirements that should be documented is given in the following table.

Section	Details	Classification
Introduction	Contract status of the document Relation to other documents	M E
Overview	Background Key objectives & benefits (e.g. workload) Main functions and interfaces Applicable requirements (CE, GMP, etc) Other regulations and guidelines (NVNG) Traceability	D D E E O

*Table 3:* Example specifications to include in a user requirement specification. Classification E: essential, W: wanted, or O: optional

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Operational Requi- rements / System Functions	Functions required (e.g. medical exam) Inputs & Outputs Calculations & Algorithms Consistent use of Normal Databases Plausibility check on entered data Authorisation mode Modes of operation (e.g. user, admin) Quantitative performance requirements Back up & restore Access security User Manual	E E O O W W W O E E E
System Implemen- tation Life cycle	Maintenance Configuration (e.g. default settings) Logging Enhancement (e.g. bug, error reporting) Safety precautions	E W W O E
Data Handling Re- quirements	Definition of (dicom) data (in- & output) Definition of Patient administration data Performed procedure in acquisition data Capacity requirements (e.g. disk space) Access speed requirements Recall procedure Data security and integrity Conversion/migration strategy Patient delete of data on request / legal	E E W W O O E E E
System Interfaces	Roles and functions Interface to other systems (e.g. PACS) Interface to other (medical) devices Interface to Patient Administration system	W E E E
Environment	Physical conditions Number of licences	W O
Constraints	Timescales / Milestones Compatibility (with current IT infrastructure) Availability (24/7 or 9-17) Quality (control) Procedural constraints Security Cost	O W O E W E W
Glossary	Definition of terms	W

#### 4. Requirements and responsibilities

As software installation and configuration requires a project team of participants of various disciplines (*e.g.* ICT, Medical Engineering), and will inevitably be a topic for the department of Nuclear Medicine too, it is obvious to define ones roles in the software lifecycle model. An example is given in the following table, it can be used for both CE-marked software as well as other software applications used on the department.

*Table 4:* Example of software life cycle involvement regarding user requirements to be considered

SOFTWARE LIFE CYCLE MODEL	Responsible	Accountable	Consulted	Informed
Design	ICT	Manufacturer	Physicist	NM
Implementation	Manufacturer	Med.Enginee- ring	Physicist	NM
Setup / Configuration	Manufacturer	ICT	Med.Engineering	NM
Documentation	Manufacturer	Med.Enginee- ring	Physicist	ICT
Acceptance Testing	NM	Physicist	Manufacturer	ICT
Data Conversion / Mi- gration	ICT	Manufacturer	Physicist	NM
Performance	ICT	Manufacturer		
Maintenance	ICT	Manufacturer	Physicist	NM
Virus Protection	ICT	Manufacturer	Med.Engineering	NM
Logging	Med.Enginee- ring	Manufacturer	ICT	NM
Updates / Upgrades	ICT	Manufacturer	Physicist	NM
Backup / Recover	ICT	Manufacturer	Physicist	NM
Administration	Manufacturer	Med.Enginee- ring	ICT	NM
De-Installation	ICT	Med.Enginee- ring	Physicist	NM

#### 5. Procedure

At acceptance, a document from the project team should reveal all requirements met and specifications that still need to be addressed.

#### 6. Analysis and interpretation

All requirements not met at acceptance should be incorporated in the risk assessment before the software is used. Further agreements should be made with the vendor.

#### 7. Action thresholds and actions

All requirements that lead to unacceptable risk prevent the use of the software.

#### 8. Pitfalls and marginal notes

It should be clear between vendor and user beforehand what to do if software validation fails at acceptance. Temporary use of the former software or other fall back scenarios have to be discussed as part of the contract.

#### Risk Assessment

#### 1. Introduction and rationale

Tools for accessing risk can be derived from any risk assessment tool, well known are the GAMP, the Fault Tree Analysis (FTA), the Failure Mode Effect Analysis (FMEA) or specifically for Healthcare (HFMEA), or the Failure Mode Effects and Criticality Analysis (FMECA).

#### 2. Frequency

Risks should be assessed at acceptance, when updating or upgrading the software (or its interfaced products) and when software "bugs" are noticed. Review of risks is appreciated as a governance tool, and should be part of the quality control of software.

#### 3. Method

Typically, risk assessment is done by defining an "expert" team, setting the context, defining the process into sub-processes, and per sub-process defining hazards and risks, and quantifying each risk separately, then considering how to manage the risk and define a potential risk that is acceptable. The following table shows some examples of risks to consider.

1Patient planningPatient IDWrongly typedNo Dicom mwd2PatientNameNo ADT up- dateHL7-adt083Image: Second Secon	
2 Patient Name date HL7-adt05   3 Birthdate No ADT up- date HL7-adt08   3 Patient not present Mutation in planning Mutation messages not sent HL7-adt08   4 Patient dosimetry Patient ID Wrongly typed Mutation messages not sent Interface mo- dule   5 Wrong Isotope Mix up two patients same Mix up two	
3 Birthdate date HL7-adt08   2 Patient not present Mutation in planning Mutation messages not sent Interface module   4 Patient dosimetry Patient ID Wrongly typed Mutation messages not sent Interface module   5 Wrong Isotope Mix up two patients same Mix up two patients same Interface module	
Patient not presentMutation in planningmessages not sentInterface mo- dule4Patient dosimetryPatient IDWrongly typedMutation messages not sent5Wrong IsotopeMix up two patients same	
4 Patient dosimetry Patient ID Wrongly typed messages not sent   5 Wrong Isotope Mix up two patients same	
5 Wrong Isotope patients same	
patient name	
6 Image Collimator Collimator Collimator	
7Data lossUnauthorised configuration changeAcquisition parameters car be changed by user	1
8 Data loss Corruption in No Dicom stora Dicom transfer ge commit	1-
9 Wrong historic CD Import numbers in CT series	
10No historicNo CD import possiblePrivate SOP not allowed inNot configured PACS	
11 PET down Not noticed Harddisk full No watermark	
12Image pro- cessingSUV falsePET Time not checkedTime setWinter/summe No time server	
User "sto- 13 ROI false mach" interpre- tation Training	
14 MPI AC image Bug report	
15 Speech recognition No recognition Got "cold" Failure	
16 Patient Wrong images Wrong "fix" or report Wrong images "merge"	

#### *Table 5:* Incidence scoring form of Software related Failures on the department (Example)

#### 4. Requirements

An incidence scoring of software issues should be part of the department's procedure of software quality control.

#### 5. Procedure

All possible risks, prioritized and, categorized by their analysed effect, should be considered with the people responsible.

#### Business process

- downtime (unplanned) of a application or system
- too long acquisition times

Product quality

- Noticeable :
  - non-routine acquisition conditions
    - incorrect system time setting
    - incorrect acquisition settings (*e.g.* isotope)
    - incorrect camera preparation (*e.g.* collimator)
    - incorrect exam performance (e.g. patient movement)
    - loss of patient data
  - non-routine processing settings
    - incorrect drawing of ROI
    - incorrect attenuation mask setting
- Unnoticed:
  - incorrect outcome of numeric calculations e.g. SUV
  - incorrect monitor lut settings
- Unattended
  - false acquisition configuration settings
    - incorrect timing in acquisition software
    - false configuration of SPECT reconstruction parameters
  - false processing configuration settings
    - false SUV calculation configuration

#### Patient safety

- false administrated dose or isotope to patient
- false image storage in PACS
  - false patient name
  - false patient orientation (e.g. L and R interchanged)
- failures in speech recognition software
- failures in PACS viewing synchronisation (e.g. images of 2 patients on screen)

#### 6. Analysis and interpretation

Risk analysis and interpretation can be considered for the nuclear 'business' process, the nuclear product 'quality' and patient safety. The risk assessment should formulate the results as:

Accept :	do nothing
Retain :	allocate resources just incase
Transfer :	insurance

Mitigate :	do something after the event
Control :	do something to reduce risk
-	

Prevent : do something to prevent risk

Avoid : stop doing the action that causes the risk

#### 7. Action thresholds and actions

Thresholds for action must be defined according to various risk classes, the following classes are suggested regarding patient safety:

Class	1a :	possible data errors or loss of numerous patient data
	1b :	possible result errors of numerous patient data
Class	2a :	possible data error or loss of data of one patient
	2b :	possible result error of patient data
Class	3a :	possible loss of configuration
	3b :	possible loss of former results
Class	4a :	possible consultation of wrong patient data or results
	4b :	unauthorised consultation of patient data

#### 8. Pitfalls and marginal notes

Examples of precaution measurements:.

- critical data will always be checked by a second person when entered in a system
- the software checks the entered data on plausibility
- critical data has to be authorised before further use

# *Appendix I:* user Requirement control *Table I*, Examples of requirement test procedures

dware specifi- on check ware specifi- on check	Specification Specification	Installed base	Match
	Specification		
	opeemeation	Installed base	Match
trictions spe- ation check	Specification	<i>e.g.</i> no other ap- plications running	Match
dor mainte- ce			
user defined		User / admin	Risk of unwanted configuration change
ne manual			Online "HELP" functionality
ormance	Specification		Risk of "lack" of performance
kup & Restore	Perform back- up & restore ( <i>e.g.</i> check- sum control)		Full functionality after Restore
ntenance			Prevent "malfunc- tion"
ety precau- S			Patient Safety
om confor- ce version / ration			
es / functions		Unauthori- sed restric- tions	No unauthorised access
rface to ent Adminis- on system			
ıp and confi- tion		Check licenses	Match
lity			
urity			
	ation check dor mainte- ee user defined s me manual ormance cup & Restore ty precau- s m confor- ce version / ation s / functions face to ent Adminis- on system p and confi- tion ity	ation checkSpecificationdor mainte- se	rictions spe- ation check Specification other ap- plications running dor mainte- se User / admin user defined User / admin he manual ormance Specification - sup & Restore Perform back- up & restore (e.g. check- sum control) - tenance - ty precau- s / functions - s / functions - face to ent Adminis- on system - p and confi- tion - ity

### Appendix II: user Functional tests

Table II, Examples of functional test procedures

Functional Test	Purpose	Manufac- turer	User	Outcome
Validation	Clinical valida- tion	Alpha & Beta	Beta testing	
		FDA & CE	Monkey testing	
			Error handling	
	Operability		Use of GUI	Risk on user mistakes
			In connection with other sys- tems	Risk on interface mista- kes
			Risk on errors	Risk on mistakes
Verification	Clinical verifi- cation		International datasets (IPEM)	International compliance
			Phantom measu- rements	Historic compliance
			Simulated da- tasets	Historic compliance
			Prior patient data sets	Historic compliance
			Recall procedure	
Education	Training (e.g. teaching files)		Reproducibility (between users)	Risk in inconsistent usage
Interopera- bility	Test of software in hospital en- vironment	Installation & configura- tion	Time synchroni- sation	Risk on time failures
			Data consistency (e.g. dicom work- flow)	Risk on dicom inter- operability errors
			Database con- sistency (ADT messages)	Risk on "loss" of histo- ric patient data
			Interoperability with all depart- ment systems	Risk on mistakes with data exchange
			Interoperability external (e.g. CD's)	Risk on mistakes with data exchange
Black Box	Test cases (e.g. historic			Prevent known risks

	Bug reports	Prevent mista- kes	Publication		Preventive actions ( <i>e.g.</i> procedural changes)
	Effect measure- ments	What will happen if the inevitable		Simulate errors	Preventive actions ( <i>e.g.</i> procedural changes)